

Colour your imagination



BETTER COVERAGE
BETTER FINISH

Polybond Powder Coating Colour Selection Guide

PURE EPOXY AND EPOXY POLYESTER POWDER COLOUR GUIDE



White Glossy
55500



Classic White Glossy
55501



Super White Glossy
55510



Ultra White Glossy
55533



Broken White Matt
56502



Off White Matt
56504 (RAL 9002)



White Matt
56505



Satin RAL 9010
56507



RAL 9016 Matt
56511



RAL 9003 Matt
56503



Light Cream Glossy
55400



Dark Cream Glossy
55401



Ivory Glossy
55402



Usha Beige Glossy
55407



Beige Glossy
55410



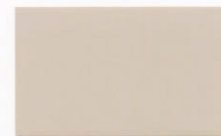
Pearl Cream Glossy
55414



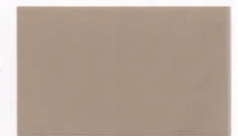
Light Cream Matt
56403



Ivory Matt
56404



New Ivory S/G.
56406



Beige Matt
56408



RAL 9001 Matt
56435



Super Black Glossy
55103



Classic Black Matt
56102



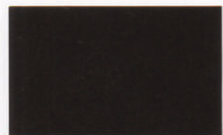
Auto Satin Black
56106



Royal Black Matt
56108



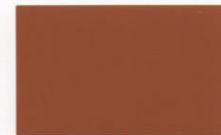
Dead Black Matt
56111



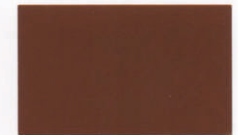
BCB Glossy
55205



Nut Brown Glossy
55206



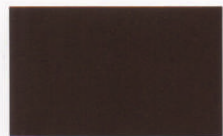
Wood Brown GL.
55208



Golden Brown GL.
55209



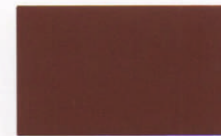
BCB Matt
56201



Nut Brown Matt
56202



Hardware Br. Matt
56204



Golden Brown Matt
56207



Oxford Blue GL.
55600



Deep Blue Glossy
55601



Azure Blue Glossy
55602



VIP Blue Glossy
55603



Lilac Glossy
55604



American Blue GL.
55605



Pepsi Blue Glossy
55606



Light Blue Glossy
55607



Pantone Blue GL.
55608



Pantone 286C GL.
55669



Turquoise Blue MT.
55602

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Azure Blue Matt
56610



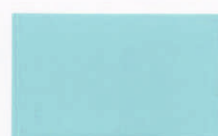
VIP Blue Matt
56611



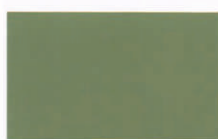
Pantone Blue Matt
56613



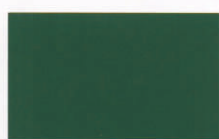
RAL 5015 Blue S/G.
56628



Aqua Blue Matt
56634



Pista Green Glossy
55700



Bus Green Glossy
55701



Brilliant Green GL.
55702



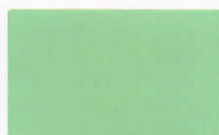
RAL 6018 Green GL.
55703



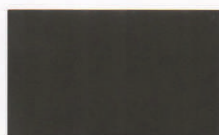
Parrot Green GL.
55704



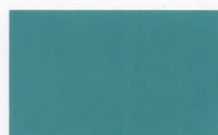
Avon Green Glossy
55705



Opaline Green S/G.
56707



Olive Green Matt
56706



Ril Pacific Green Matt
56713



Golden Yellow GL.
55800



Sunshine Yellow GL.
55802 (RAL 1018)



Sunflower Yellow GL.
55811



Golden Yellow MT.
56802



Super Red Glossy
55900



P O Red Glossy
55901



Fire Red Glossy
55902



Maroon Glossy
55903



Pink Glossy
55904



Dark Pink Glossy
55912



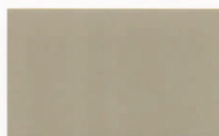
RAL 2004 Glossy
55913



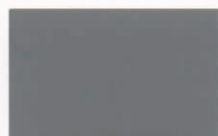
Light Orange S/G.
56907



IS P O Red Matt
56942



Siemens Grey GL.
55300



Steelage Grey GL.
55301



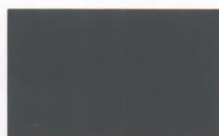
Munshell Grey GL.
55303



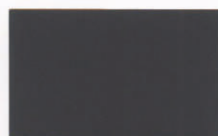
Misty Grey Glossy
55304



Havells Grey GL.
55305



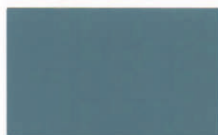
D A Grey Glossy
55306



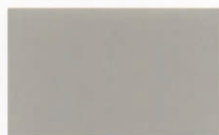
Graphite Grey GL.
55314



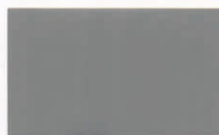
Light Grey Glossy
55316 (IS 631)



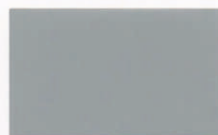
Smoke Grey Glossy
55366



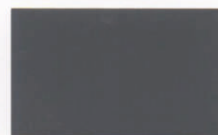
Satin Siemens Grey
56307



Munshell Grey Matt
56309



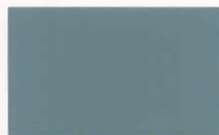
Misty Grey Matt
56310



D A Grey Matt
56312



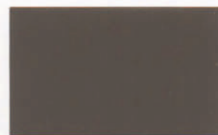
Graphite Grey Matt
56313



Smoke Grey S/G.
56315



Light Grey S/G.
56317 (IS 631)



Pencil Grey Matt
56319



RAL 7016 Matt
56326



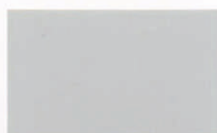
POLYBOND

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PURE EPOXY AND EPOXY POLYESTER POWDER COLOUR GUIDE



Mines Grey S/G.
56328



Havells Grey S/G.
56346



RAL 7021 Matt
56341



Auto Grey Matt
56350



Black Str.
58103



Black Str. Matt
58124



Golden Brown Str.
58215



BCB Str.
58216



New Siemens Grey Str.
58301



RAL 7032 Str.
58302



Light Grey Str.
58304 (IS 631)



D A Grey Str.
58305



RAL 7035 Str.
58307



Munshell Grey Str.
58308



RAL 7016 Str.
58326



Dusty Grey Str.
58329 (RAL 7037)



Misty Grey Str.
58338



RAL 7021 Grey Str.
58369



Ivory Str.
58404



Light Cream Str.
58408



Off White Str.
58512 (RAL 9002)



RAL 9010 Str.
58513



Signal White Str.
58546



Orchid White Str.
58547 (RAL 9016)



RAL 5015 Blue Str.
58605



Pepsi Blue Str.
58608



VIP Blue Str.
58609



RAL 5012 Blue Str.
58611



EP Traffic Blue Str.
58612



President Blue Str.
58613



Kangaroo Blue Str.
58622



Azure Blue Str.
58623



Golden Yellow Str.
58815



Signal Red Str.
58910



Light Orange Str.
58917 (RAL 2000)



Fire Red Str.
58955 (IS 536)



Black Text.
57111



Black Text. Matt
57112



Desire Black Text.
57114



Steel Grey Text.
57302



D A Grey Text.
57308



Graphite Grey Text.
57309



Pencil Grey Text.
57312



Warm Grey Text.
57313



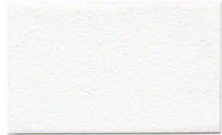
Cream Text.
57405



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Colour your imagination

PURE EPOXY AND EPOXY POLYESTER POWDER COLOUR GUIDE



Signal White Text.
57502



Pan. 072C Blue Text.
57601



President Blue Text.
57603



Pan. 3285C Green Text.
57700



P O Red Text.
57901



Silver Grey Glossy
55355



Siemens Silver
55358



Antique Copper
58367



Antique Silver
58365



Antique Gold
58366

PURE POLYESTER POWDER COLOUR GUIDE



PP Black Matt
59106



PP Channel Brown MT.
59224



PP Clear Glossy
59574



PP Champaigne Gold
59805



PP Sparkle Silver
59326



PP RAL 9006 Silver
59360



PP RAL 9007 Metallic
Satin 59397



PP Black Glossy
59111



PP Satin Black
59101 (RAL 9005)



PP Satin Golden Brown
59208



PP Super Red GL.
59901



PP Glitter Black
59107



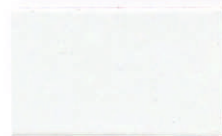
PP Glimmer S/G.
59320



PP Met. Pencil Grey
Text. 593014



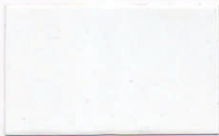
PP Mt Grey Met. Text.
593013



PP RAL 9016 Satin
59401



PP Dark Cream GL.
59403



PP Milky White GL.
59502



PP Traffic White GL.
59512 (RAL 9016)



PP Satin Pure White
59505 (RAL 9010)



PP RAL 9003 Satin
59580



PP Steel Bronze Satin
59820



PP Super Gold
59819



PP Metallic Copper
59220



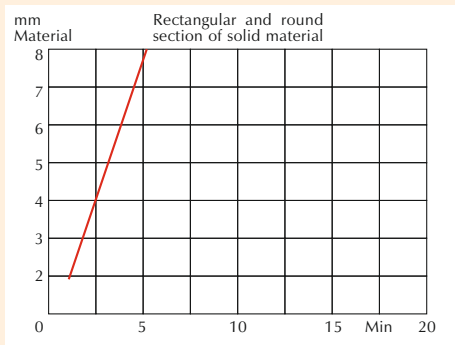
PP Rose Gold
59337

LEAD-FREE, ANTI-MICROBIAL, & POLYURETHANE
POWDER PAINTS ALSO AVAILABLE UPON REQUEST

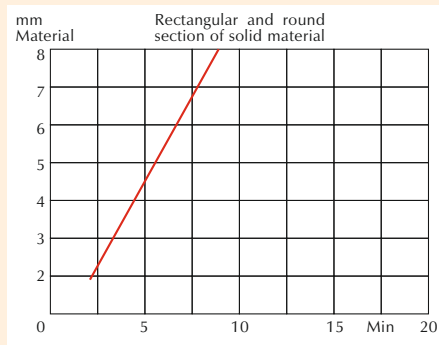
This card represent our standard shades but slight variation may occur.

CURING CHARACTERISTICS

Heat-up time for various substrates in air at 200° C

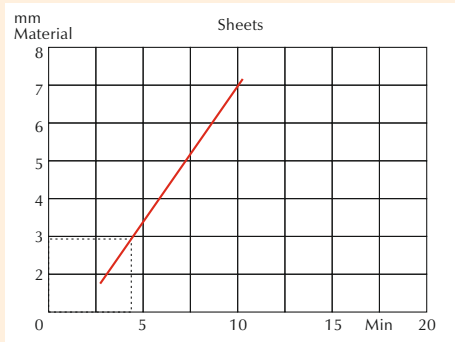


Aluminium

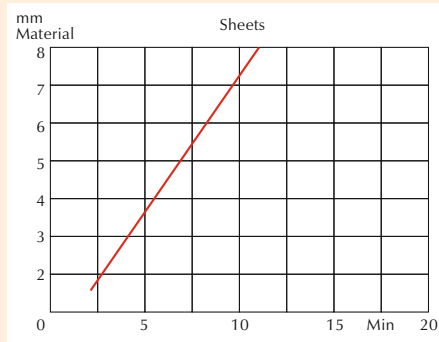


Iron

Time takes for various substrates to reach 190° C in an oven temperature of 200° C



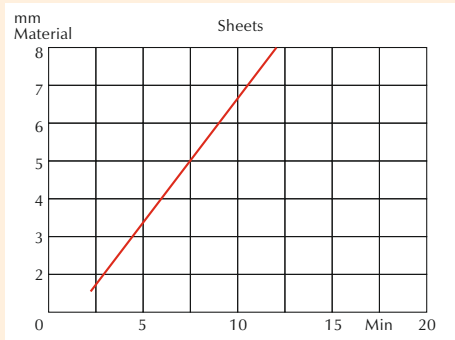
Aluminium



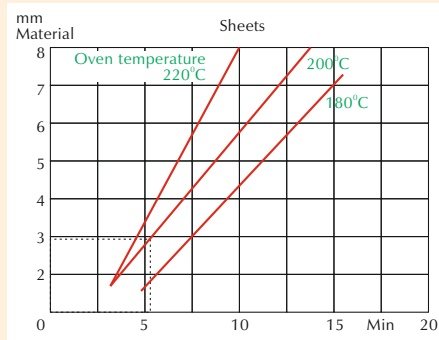
Magnesium

Example:

It takes 4 minutes to heat up 2 mm aluminium sheet to a material temperature of approx 190° C



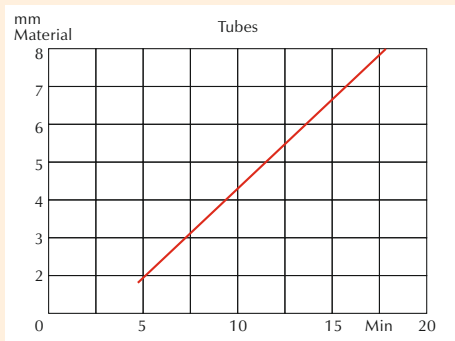
Aluminium



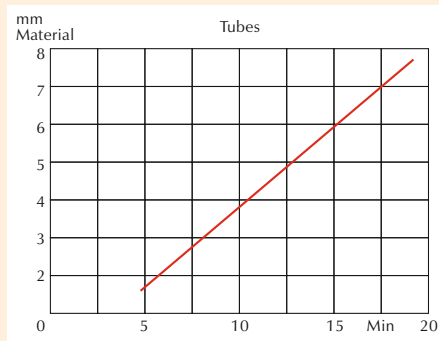
Iron sheet and Aluminium tube

Example:

It takes 6 minutes to heat up 2 mm steel sheet to a material temperature of approx 190° C



Copper



Iron

